

Wheels & Brakes

Parker Hannifin Corporation **Aircraft Wheel & Brake** 1160 Center Road, P.O. Box 158 Avon, Ohio 44011 USA 1-800-BRAKING (272-5464) 216-937-1272 ● FAX 216-937-5409

## PRODUCT REFERENCE MEMO

## HEAT CHECKS IN 164-22200 BRAKE DISC USED IN 40-179 WHEEL ASSEMBLY

PURPOSE: To advise owners of Cessna 208 aircraft, equipped with Cleveland 40-179/30-182 Wheels and Brakes, that heat checks may develop on the wearing surfaces of the brake disc, P/N 164-22200.

INSPECTION

- PROCEDURE: At each periodic maintenance inspection, visually inspect both wearing surfaces of the brake disc for heat checks.
- ACCEPTANCE: Heat checks are considered to be superficial surface cracks and are not detrimental to the integrity or performance of the braking system.
- REJECTION: 1. Replace brake disc if any one crack has a length greater than .500 inch or a depth greater than .250 inch.
  - 2. Replace brake disc if more than three (3) cracks, or more than one (1) crack per 90° quadrant, are found in one disc.

