



United States of America  
Department of Transportation  
Federal Aviation Administration  
*Supplemental Type Certificate*

Number: SA673GL

*This certificate issued to:* Kaman Corporation  
Aircraft Wheel and Brake, LLC  
1160 Center Road  
Avon, OH 44011

*Certifies that the change in the type design for the following product with the limitations and conditions therefore as specified hereon meets the airworthiness requirements of* 3 *of* Civil Air Regulations.

*Original Product*            **3A20**  
*Type Certificate Number:*

*Make:* Textron Aviation Inc.

*Model:* 65, A65, 70, 65-80, 65-A80, 65-B80, 65-88

*Description of Type Design Change:*

Install wheels and brakes according to Parker Hannifin "Installation Instructions for 199-123 for Beech Queen Air Models: 65, A65, 70, 80, A80, B80, 88", Revision A, dated June 23, 1983, or later FAA approved revisions.

*Limitations and Conditions:*

The compatability of this STC installation with previously approved modifications must be determined by the installer.

*This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.*

*Date of Application:* June 3, 1983

*Date Reissued:* September 17, 2022

*Date of Issuance:* June 22, 1983

*Date Amended:*

*By Direction of the Administrator*

**STEVEN L  
LARDINOIS**  
*Signature:*

for Paul (Vu) Nguyen  
Manager, Central Certification Branch  
Compliance & Airworthiness Division

*Title:* Aircraft Certification Service

Digitally signed by STEVEN L  
LARDINOIS  
Date: 2023.07.28 10:47:29  
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Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both. This certificate may be transferred or made available to third persons by licensing agreements in accordance with 14 CFR 21.47. Possession of this Supplemental Type Certificate (STC) document by persons other than the STC holder does not constitute rights to the design data nor to alter an aircraft, aircraft engine, or propeller. The STC's supporting documentation (drawings, instructions, specifications, flight manual supplements, etc.) is the property of the STC holder. An STC holder who allows a person to use the STC to alter an aircraft, aircraft engine, or propeller must provide that person with written permission acceptable to the FAA. (Ref. 14 CFR 21.120).